

### Exercises 4: Amorphous State and Glass Transition

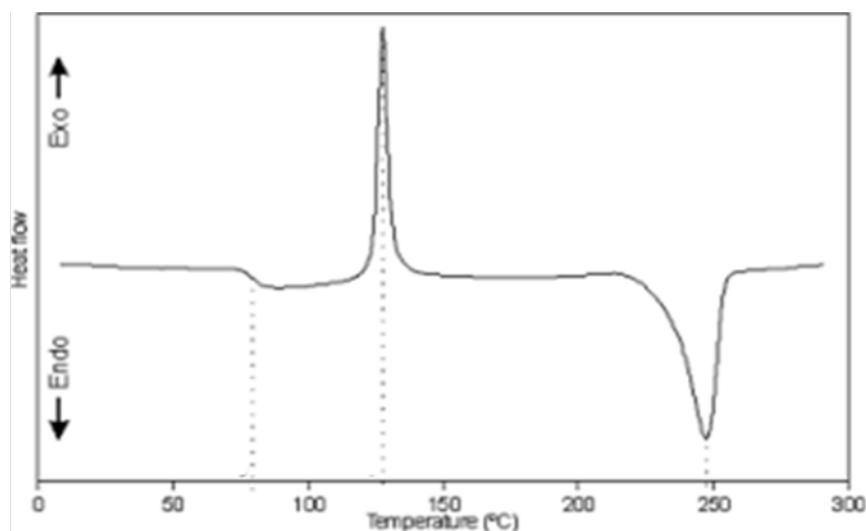
**4.1.** A new polymer is reported to soften at 60°C. Describe a very simple experiment to determine whether this softening is a glass transition or a melting point.

**4.2.** Explain the following

- (a) by dipping into liquid nitrogen, an adhesive tape loses its stickiness.
- (b) A hollow rubber ball when cooled in liquid nitrogen and thrown hard against the wall breaks into pieces.

**4.3:** A DSC thermogram of a semicrystalline poly(ethylene terephthalate) was recorded at a heating rate of 1°C/min.

a.) Identify the glass transition temperature, the crystallization temperature, and the melting temperature in the thermogram below.



b.) What changes in the thermogram would you expect

- if the sample was cooled down rapidly ?

c.) - if the heating rate was changed to 10°C/min.

**4.4:** What is the effect on  $T_g$  if we increase the rate of sampling by a factor of 10?

**4.5:** Suppose a polymer has a  $T_g = 0^\circ\text{C}$ . At  $40^\circ\text{C}$ , it has a melt viscosity of  $2.5 \times 10^5$  poises (P) [=  $2.5 \times 10^4$  Pa s]. What will its viscosity be at  $50^\circ\text{C}$ ?

**4.6:** Di-n-ethylhexyl phthalate (DEHP) and related compounds are commonly used to plasticize poly(vinyl chloride) (PVC) to produce pliable material generically referred to as "vinyl". A good plasticizer is miscible with the polymer in question, does not crystallize itself, and has a very low vapor pressure. What fraction of DEHP should be added to PVC to bring  $T_g$  down below room temperature, say 293K, given that  $T_g$  for DEHP is about  $-86^\circ\text{C}$  and for PVC  $90^\circ\text{C}$  respectively?

**4.7:** Styrene ( $T_g = 95^\circ\text{C}$  at  $1^\circ\text{C}.\text{min}^{-1}$ ) is copolymerized with an equimolar amount of propylene ( $T_g = -10^\circ\text{C}$  at  $1^\circ\text{C}.\text{min}^{-1}$ ) to form a statistical copolymer (both monomers were fully incorporated). What is the  $T_g$  of this copolymer? Assume that the thermal expansion coefficients and densities of both polymers are equivalent.